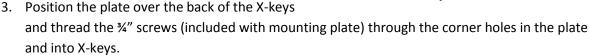# P.I. Engineering

X-keys 10x8 Mounting Plate

Compatible with X-keys XK-60, XK-80, XK-68+Joystick, and XK-68+Jog & Shuttle.

Assembly Instructions for Modular Hose Mount

1. Attach Modular Hose Ball mount to plate first (for stiffer mounting, use two or three mounts) making sure the bolt head fits into the countersunk hole and does not protrude from the plate. Tighten the nut securely until the modular hose mount does not spin.
2. Use a #1 Phillips screwdriver to remove two screws from the top center and two more from the bottom center edge of the X-keys (see picture at right).
3. Position the plate over the back of the X-keys and thread the ¾" screws (included with mounting plate) through the corner holes in the plate and into X-keys.
4. Tighten all screws.
5. Attach modular hose section of desired length.
6. Attach to second modular hose ball mount on another mounting plate or bolt to any flat surface.

Assembly Instructions for VESA Mount

1. Thread VESA mounting bolts (not included) through holes in mounting plate.
2. Use a #1 Phillips screwdriver to remove two screws from the top center and two more from the bottom center edge of the X-keys (see picture above).
3. Thread ¾" screws (included with mounting plate) through holes in plate and into X-keys.
4. Tighten all screws.